



SX-POWER TRIM & TILT

| REF | PART NO. | QTY | DESCRIPTION | NOTES |
|-----|----------|-----|---------------------------------|---|
| 1 | 3854030 | 1 | Hydraulic pump | |
| 2 | 3852158 | 1 | Lock strap | |
| 3 | 3852073 | 1 | O-ring, Plug | Contents of Valve Body Seal Kit |
| 4 | 3853945 | 1 | Electrical motor | |
| 5 | 3853946 | 1 | Relay | |
| 6 | 3852508 | 1 | O-ring, Reservoir | Contents of Valve Body Seal Kit |
| 7 | 3853989 | 1 | Tank | |
| 8 | 3852974 | 1 | Filter | Contents of Valve Body Seal Kit |
| 9 | 3852976 | 1 | Plug, Fill hole | |
| 10 | 3852977 | 4 | Screw, Reservoir to manifold | |
| 11 | 3854038 | 1 | Cable harness | |
| 12 | 3852228 | 2 | Cable terminal | |
| 13 | 3852226 | 1 | Cable terminal | |
| 14 | 3852038 | 2 | Cable terminal | |
| 15 | 3852250 | 1 | Connector | |
| 16 | 3852537 | 1 | O-ring, Connector | |
| 17 | 3852253 | 2 | Cable terminal | |
| 18 | 3852251 | 1 | Plug, Connector | |
| 19 | 3853943 | 1 | Valve housing | |
| 20 | 3852590 | 1 | Ball, Manual release | |
| 21 | 3852578 | 1 | Spring, Valve, trim down | |
| 22 | 3852983 | 4 | Screw, Pump to manifold | |
| 23 | 3852984 | 1 | O-ring, Valve seat | Contents of Valve Body Seal Kit |
| 24 | 3852985 | 1 | Seat, Valve, down | |
| 25 | 3852986 | 2 | Ball, Piston, pump control | |
| 26 | 3852987 | 2 | Piston, Pump control | |
| 27 | 3852988 | 2 | O-ring, Piston, pump control | Contents of Valve Body Seal Kit |
| 28 | 3852989 | 1 | Spring, Valve core, trim up | |
| 29 | 3852990 | 1 | O-ring, Valve seat, trim up | Contents of Valve Body Seal Kit |
| 30 | 3852991 | 1 | Seat, Valve, trim up | |
| 31 | 3852023 | 2 | Ball, Pump inlet | |
| 32 | 3852992 | 1 | O-ring, manual release3 | |
| 33 | 3852993 | 1 | Plug, Manual release | |
| 34 | 3852994 | 1 | Ring, Manual release | |
| 35 | 3852995 | 1 | O-ring, Manual release | 10 1/2 in. (268 mm) full extension, from end cap to pivot pin |
| 36 | 3852996 | 1 | O-ring, Manual release | 10 1/2 in. (268 mm) full extension, from end cap to pivot pin |
| 37 | 3852997 | 1 | Ring | |
| 38 | 3853803 | 1 | Valve, Trim up | |
| 39 | 3853944 | 1 | Valve, Manual release | |
| 40 | 3853947 | 2 | Valve | |
| 41 | 3853948 | 1 | Valve | |
| 42 | 3852975 | 2 | Spring, Check valve | |
| 43 | 3853313 | 1 | Filter, Oil | |
| 44 | 3852978 | 1 | Screw, Relay to reservoir | |
| 45 | 3852166 | 1 | O-ring, Motor to manifold | Contents of Valve Body Seal Kit |
| 46 | 3852982 | 11 | Clutch, Pump | |
| 47 | 3852981 | 2 | Screw, Terminal | |
| 48 | 3852978 | 3 | Screw, Motor to manifold | |
| 49 | 3852979 | 3 | Screw, Terminal | |
| 50 | 3852980 | 2 | Screw, Terminal | |
| 51 | 3852081 | 2 | Screw, Oil line retainer | |
| 53 | 3853422 | 2 | Pin, Tilt cylinder | |
| 54 | 3852648 | 4 | Lock nut, Pivot pin | |
| 55 | 3852568 | 2 | Screw, Cover | |
| 56 | 3852378 | 2 | Cover, Tilt cylinder | |
| 57 | 3853424 | 8 | Grommet, Pivot pin bushing | |
| 58 | 3852573 | 4 | Washer, Pivot pin | |
| 59 | 3852579 | 2 | Retainer, Oil line | |
| 60 | 3852681 | 2 | Retainer, Cover | |
| 61 | 3853423 | 8 | Bushing, Trim & tilt cylinder | |
| 62 | 3853854 | 1 | Hydraulic hose, Starboard, down | |
| | 3853856 | 1 | Hydraulic hose, Port, down | |
| 63 | 3853855 | 1 | Hydraulic hose, Starboard, up | |
| | 3853857 | 1 | Hydraulic hose, Port, up | |

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GR999930

Upd: 21 MAR 2006

HU 5.0 FL, 5.8 FL; 5.0 Fi, 5.8 Fi; 5.8 Fsi

**VOLVO
PENTA**

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| REF | PART NO. | QTY | DESCRIPTION | NOTES |
|-----|----------|-----|-----------------------------------|---|
| 64 | 3852414 | 2 | Trimming cylinder | 10 1/2 in. (268 mm) full extension, from end cap to pivot pin |
| 65 | 3854247 | 1 | Sealing kit, Cylinder | |
| 66 | 3850887 | 1 | Trimming limiter | Limits cylinders to 8 in. (203 mm) full extension from end cap to pivot pin |
| 67 | 3852193 | 2 | Washer, Wire to gimbal | |
| 68 | 3853849 | 1 | Ground cable, 2-loop | |
| 69 | 3852050 | 2 | Screw, Wire to gimbal | |
| 70 | 3852958 | 4 | Cover, Pivot shaft, tilt cylinder | |
| 71 | 3852581 | 2 | Screw | |
| 72 | 3853848 | 1 | Ground cable, 3-loop | |
| 73 | 3854031 | 1 | Cable harness, Trim/tilt | |
| 74 | 3852249 | 1 | Connector | |
| 75 | 3852527 | 1 | Cable terminal, Ring | |
| 76 | 3852251 | 1 | Plug, Connector | |
| 77 | 3852252 | 2 | Cable terminal, Receptacle | |
| 78 | 3852036 | 1 | Cable terminal, Ring | |
| 79 | 3853421 | 2 | Spring, Ground | |
| 80 | 3853825 | 2 | Hydraulic hose, Pump to manifold | |
| 81 | 3852190 | 2 | Washer, Retainer | |
| 82 | 3852165 | 12 | O-ring, Oil line | Contents of Valve Body Seal Kit |
| 83 | 3854397 | 1 | Sealing kit, Valve body | |
| 84 | 3855359 | 2 | Decal, SX Cobra | |